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HB60

Rotary Draw Tube Bender

Max capacity Stainless Steel 304 Ø 60,3 x 3 mm (2"Sch.40)



MODELS AVAILABLE:

HB60M : Manual Hydraulic Bender with manual operation

HB60E : Hydraulic Bender with electric pump



Degree Wheel



FEATURES

- High power with a compact design
- Useful even where there is not electricity
- Completely Hydraulic machine
- It reaches the bending angle of 210° in a single step
- None electronic control systems
- Ercolina Patent

HB60

TECHNICAL DATA

Flexion Modulus	12 cm ³
Max Radius	270 mm
Min Radius	10 mm
Max Degree of bend	210°
Tooling series	Ercolina SA series
Tool Shaft	50mm (40mm upon request)
Manual pump (M version)	Min 25 cycles
Electric Hydraulic pump (E version)	1 x 230 V (others upon request)
Bending angle Control	Mechanical degree wheel
Dimensions	302 x 674 x 243 mm
Weight	76 kg



MAX CAPACITY

Material

ASTM A106 GRADE C
(R max = 520 N/mm²)

Ø 2" SCH 40 (Ø 60,3 x 3,91)

S275
(Ex Fe42 Rmax =
420 N/mm²)

Ø 63 x 4,2

Stainless Steel
AISI 304 (Ex Fe42
Rmax= 620N/mm²)

Ø 60,3 x 3

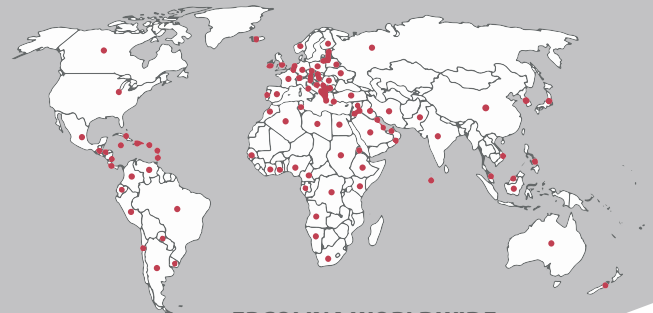


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by



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