



CE40MR3

Ring Rollers

Max capacity 2" Gas x 3,2 mm

Min Radius 450 mm



FEATURES

- Max Capacity 2" Gas x 3,2 mm
- Minimum Radius 450 mm
- Universal tooling set included with each machine
- Forged roll shafts precision ground and fitted for maximum performance and minimal deflections
- Digital center roll positioning display
- Optional anti-twist correction system for angle iron "leg in" applications
- Double speed model available upon request

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Ring Rollers > Pyramidal CE40MR3



TECHNICAL DATA

Roll Shaft Diameter	40 mm
Standard Roll Diameter	165 mm
Max Center Roll Stroke	124 mm
Roll Shaft Speed	10 rpm/ 10-20 (mod. 2V)
Independent Drive Rolls	3 smooth
Voltage	220/240 - 380/440 V
Motor	1,85 Kw
Hydraulic Motor Power	1,5 Kw
Machine Mainframe	Cast Iron GS500
Piston Force	No
Machine Operating Position	Horiz /Vert
Center Roll Positioning	Manual
Side Pressure Rolls	Manual
Display	Digital
Machine Body Construction	Welded steel
Number of Programs	8
Electric Foot Pedal Control	si
Dimensions (w x h x l)	560 x 1430 x 980
Weight	300 Kgs

MAXIMUM CAPACITY

Section	Dim. (mm)	Wall (mm)	Min. Rad. (mm)
	2" Gas	3,2	450
	70	1,5	700
	50 x 50	3	500
	40 x 30	3	600
	80 x 30	3	700
	50 x 25	3	600
	60 x 30	3	600
	35	na	250
	35 x 35	na	250
	35 x 35	na	300
	50 x 10	na	250
	100 x 15	na	250
	50 x 50	6	400
	50 x 50	6	300
	60 x 60	6	400
	60 x 60	6	400
	80 x 45	6	350
	80 x 45	6	350

(*Based on materials with T.S. 42Kg/mm2(ksi 60.000)- Y.P. 25 Kg mm2 (psi 36.000) and rolled with more passes)

CML INTERNATIONAL S.p.A.

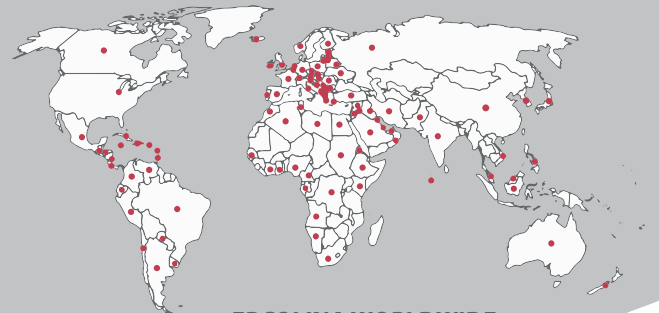
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by



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