



### FEATURES

- Very robust working surface for maximum reliability and accuracy of heavy duty operations
- Adjustable hydraulic cylinder force and speed for higher working flexibility
- Bidirectional cylinder positioning control (electronic and programmable) for repeatable applications
- Fast tool change over

### MAXIMUM CAPACITY

Capacity	EP25H2-V2	EP25H1-V2
Flat Bar Folding (Fe 370 N/mm <sup>2</sup> )	130 x 15 mm (V = 100 mm) 200 x 15 mm (V = 130 mm)	200 x 15 mm at 90° (V = 140 mm)
Expander/Reducer/Flanging*	2"1/2 Gas (Ø 76.1 x 3 mm) 3" OD (Ø 76.2 x 3 mm)	-

\* For Ø > 76 mm, a special headframe is required (supplied upon request).

### TECHNICAL DATA

Description	EP25H2-V2	EP25H1-V2
Max Working Stroke	170 mm	170 mm
Max Hydraulic Piston Force	25 t	25 t
Three Phase Motor	2.7 / 3.5 kW	2.7 / 3.5 kW
Two Speed	Yes	Yes
Voltage*	220 / 400 V	220 / 400 V
Hydraulic Piston Control	Electronic	Electronic
Multiple Programs for Cylinder Positioning Control	Yes	Yes
Working Speed	14 / 28 mm/sec	14 / 28 mm/sec
Weight	880 Kg	880 Kg
Dimensions (w x h x l)	750 x 1220 x 1040 mm	750 x 1220 x 1040 mm

\* Other voltages available upon request